Vmag™

ALL STACKED • ALL NATURAL

HOLIDAY 2014

Volup

VOLUPTUOUS.COM®

NATALIE FIORE PREGGO MILK FILLED J-CUPS

THE SCORE GROUP®

G-CUP DISCOVERY MAYA MILANO

DESIREE 36I

NOELLE 34G

24 REAL RACKS

ROCKELL 36G

SCARLET 38H

CAT 36DDD

BRITTANY 36FF

MARIE 34J

LOLA 38DD

VIDEO INSIDE

Vmag™
HOLIDAY 2014

CONTENTS

VOLUME 21, NUMBER 13

DEPARTMENTS

5 **V-MAIL**
This issue: Honoring old favorites, a tale of two Dianas & great moments.

28 **V-SPOT**
New things called jackumentaries and a chance to win Natalie Fiore's bra.

62 **V-SPOT II**
Cat Bangles takes Miami! From ship to shore with the sexy newcomer.

FEATURES

54 **ALL SLIM, ALL STACKED, ALL NATURAL**
It's incredible that girls with waists as slim as theirs can have natural hooters as big as theirs.

PICTORIALS

10 DESIREE XXX
20 MAYA MILANO
29 NATALIE FIORE
36 ROCKELL
44 MARIE LEONE XXX
64 BRITTANY KENDALL
70 NOELLE EASTON
79 SCARLET LAVEY
88 LOLA XXX

NOTICE: THIS IS ADULT MATERIAL
All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

Voluptuous (ISSN #1087-7657) is a monthly publication, plus one extra issue in December, for a total of 13 issues per year. Subscriptions (12 issues): $59.95 per year in the USA and $89.95 (U.S. funds only) in Canada. Published by The SCORE Group, 1629 N.W. 84 Ave, Miami, FL 33126. Periodicals Postage paid at Miami, FL and additional mailing offices. POSTMASTER: Please send address changes to: Voluptuous, 1629 N.W. 84 Avenue, Miami, FL 33126.

MAYA MILANO PAGE 20

NATALIE FIORE PAGE 29

ROCKELL PAGE 36

BRITTANY KENDALL PAGE 64

NOELLE EASTON PAGE 70

SCARLET LAVEY PAGE 79

DESIREE
Super-busty redhead takes a cock in her ass.
PAGE 10

MARIE LEONE
All holes filled!
PAGE 44

ALL SLIM, ALL STACKED, ALL NATURAL
With their small waists and huge, natural tits, these girls defy the laws of anatomy. Melissa Mandlikova, Hitomi, Valory Irene and more.
PAGE 54

CAT BANGLES TOTALLY UNCENSORED ANAL URGE IN THE DECEMBER 2014 ISSUE

VOLUPTUOUS

subscribers can now add a

XXX bonus DVD

to their subscriptions. You get a DVD packaged with each issue!

IT'S THE PERFECT JACK PACK AT AN ABSOLUTELY INCREDIBLE PRICE!

Get 12 ISSUES of Voluptuous PLUS 12 BONUS XXX DVDs FOR ONLY £72.95!

UK subscribers get the uncensored XXX edition!

Or get 12 ISSUES of the magazine only for just £60.95

CREDIT CARD ORDERS +01•305•662•5959 24-HOUR, 7-DAY FAX +01•305•662•5952

MAIL TO: The SCORE Group (Dept. VO1314), 1629 N.W. 84 Avenue, Miami, FL 33126 USA

❑ **SEND ME 12 ISSUES OF *VOLUPTUOUS* WITH XXX DVD: £72.95/€88.95/$119.95**

❑ **SEND ME 12 ISSUES OF *VOLUPTUOUS* ONLY: £60.95/€73.95/$99.95**

Allow 4-to-8 weeks for delivery of first issue. All magazines will arrive in a discreet envelope to protect your privacy. By signing below, you certify that you are at least 18 years old. Make your cheque or postal order payable to The SCORE Group. We accept cheques or postal money orders in UK pounds or euros. U.S. credit card orders must provide exact billing address if different from mailing address. New and current subscribers to *Voluptuous* will automatically save 15% off all DVDs and Magazines available in *Voluptuous*. This discount applies to SCORE Group products only, to be deducted prior to the addition of any S&H charges where applicable. *No discounts on magazine subscriptions. Some additional restrictions may apply. **15% discount available to U.S., Canada, U.K. & Mexico subscribers only. Offer expires 14 December, 2014.**

➤ **PLEASE INDICATE:** ❑ *NEW* ❑ *RENEWAL* *All special offers mentioned above are non-transferable and are applicable as long as your *Voluptuous* subscription remains current. Discounts and free shipping offers cannot be combined with any other discount offers and may be revoked at any time at the sole discretion of *Voluptuous* and/or The SCORE Group. Current subscribers who wish to switch to a DVD Bonus subscription will receive a dollar amount credit for undeliverable issues that may be applied towards the new subscription.

➤ **PAYMENT METHOD:** ❑ Cheque ❑ P.O. ❑ M/C/Eurocard/Access/Sirrus ❑ VISA/Plus ❑ AMEX ❑ Discover/Novus ❑ Maestro ❑ JCB ❑ Diners Club ❑ Union Pay

Card#_____ Exp._____ Security code_____ Amex Security code_____ Name_____ Age_____

Address_____ City_____ Postal code_____

Country_____ Email_____ Signature_____

VO1314

CREDIT CARD ORDERS WILL NOT BE PROCESSED WITHOUT A SIGNATURE

SEND YOUR LETTERS TO:
V-Mail, 1629 N.W. 84th Ave.,
Miami, Florida 33126 USA
Fax: 305-662-8922
EMAIL: VOLUPTUOUS@SCOREGROUP.COM

We'd like to squeeze Michelle Bond's tits and fuck her pussy.

Krystal is never happier than when she's bouncing on a hard cock.

KRYSTAL FUCKS AND BEBE MILKS, BUT THE BIG STAR...

Dear *Voluptuous*,

Krystal Swift's (September '14) is one of the best XXX photo sets I have seen, especially for one likely shot in Europe. Krystal is really in her element when she is fucking. She looks amazing in cowgirl and reverse-cowgirl. Nearly every shot flatters her incredible figure. Excellent work!

It is great to see Bebe Cooper again. Bebe is the complete package and a great model. As impressive as her lactating skills are, I hate to see her turned into a one-trick pony. I hope you will have her back without the pantyhose and feature the lower half of her incredibly sexy body.

Alana Lace is definitely one of my favorite new models. She has a mix of girl-next-door looks and edgy personality that is really appealing. I hope she models for a long time.

As for Gya Roberts, this is, without question, head and shoulders above all others, the best solo photo set ever in the history of The SCORE Group. It has the best theme, best costume, best choice of model to match the theme and costume, best photography and editing and best surprise reveal: Gya's magnificent bush!

My favorite shots are the ones that show Gya's mouthwatering thighs peeking out from beneath her skirt, leading up to the first hint of bush. I almost lost it there. Gya is just an incredibly sexy woman. I doubt you will ever top this set, but even if you come close, it will be worth waiting for. Gya continues to be one of the sexiest, horniest models you've ever featured, and she knows it!–Tom, via email

SOUNDS LIKE HE WANTS TO SQUEEZE SOME BIG OL' TITS

Dear *Voluptuous*,

I would like to talk about one of my new favorites, Michelle Bond. Every picture of her is a winner. I really like Michelle in the DVD *V-Girls Next Door*. I'd like to get my hands on Michelle. I'd like to squeeze her melons then butt-fuck her. She won my heart. If only Michelle were American.

I also have to comment on Leanne Crow. I think I'm in love. Leanne is a lot more beautiful than most SCORE Group brunettes, even Diana. I want to squeeze Leanne's melons and soap up her tits in the shower. Hey, Leanne, your place or mine?–Name withheld, Santa Clarita, California

HE HAS A YEARNING FOR TWO GIRLS NAMED DIANA

Dear *Voluptuous*,

Diana Navarro's only appearance in *V-mag* was the January '08 issue. She has such a gorgeous body that I wish to see in *V-mag* again. I would love to suck on Diana's lovely boobs all day. If Diana poses again, I hope she's out of her shy shell. It would be so great to see Diana bent over and spreading her ass cheeks. I'm in love with her asshole.

Diana Navarro appeared in only one issue of *V-mag*.

You had that plump beauty from Guatemala also named Diana in the March 2008 issue. I would love to see her 40H tits again. My hope is that her boobs are even larger than before.

I want to see Shar and her great triple-P boobs in *V-mag* again. I would love to lick up her pussy's sweet nectar juice. The May '09 issue was the last time Shar displayed her black and gorgeous body in *V-mag*. To see Shar bending over and spreading her luscious ass cheeks would be a dream come true.–G.V., Canada

Dear G.V.: Diana Navarro had never modeled before her appearance in V-mag, *and that one time was likely the only time. The other Diana you speak of also appeared in the December '08 issue of* V-mag *and in* XL Girls *#195. That issue of* V-mag *is soldout, but* XL Girls *#195 is available at* eBoobStore.com.

THE THING IS, NOT MANY WOMEN ARE LIKE ELLE

Dear *Voluptuous*,

Elle Flynn's threesome (Sept. '14): I like her being restrained and wanting to get fucked so bad. Real turn on. Hell, I was wanting to fuck her before these guys got around to it. This is the kind of girl you should be getting all the time: huge-titted women begging to get fucked.–David, via email

Diana came all the way from Guatemala to make several *V-mag* appearances.

Newcomer Elle Flynn couldn't wait to get her mouth and pussy on two cocks.

ALANA LACE: PRETTY AND YOUNG WITH BIG, FIRM TITS

Dear *Voluptuous*,

Alana Lace (Sept. '14) is another incredibly beautiful woman now added to the already expansive line-up of beautiful women in *V-mag*. I can't wait to see more of Alana and her amazing curves.

Young girls like Alana are the best because their tits are not only big; they're firm and look heavy. I also like how Alana's pussy looks in those crotchless panties.

Absolutely lovely. Alana looks like the girl-next-door with big tits. Yeah, I'd fuck her.

Speaking of which, when will we get to see Alana fucking? I'm sure she will. I also look forward to seeing beautiful Alana sucking and fucking a real cock on-camera–D.L., Lawrence, Kansas

Dear D.L.: We don't know if you missed it, but Alana sucked, fucked and took a big

Vmag HOLIDAY 2014 ™

PUBLISHED BY THE SCORE GROUP

JOHN FOX *president & CEO*
DAVE ROSENBAUM *editor*
VANESSA VILCA *art director*
ELLIOT JAMES *associate editor*
KARL HYPPOLITE *assistant editor*

PRODUCTION

MICHAEL FEDERICI
print operations manager

ANDRES BASTIDAS
network systems manager

CUSTOMER SERVICE AND SUBSCRIPTIONS

For inquiries regarding existing *VOLUPTUOUS* subscriptions, please write to:
***VOLUPTUOUS* Customer Service**
1629 N.W. 84th Avenue, Miami, FL 33126 USA
For 24-Hour Credit Card Orders:
Phone: 305-662-5959 Fax: 305-662-5952
Email: cservice@scoregroup.com

CIRCULATION

BOB CERMAK *N.A. circulation manager*
Email: bcermak2001@verizon.net

NORTH AMERICAN DISTRIBUTION

CURTIS CIRCULATION COMPANY
730 River Road
New Milford, NJ 07646-3048 USA
Phone: 201-634-7400 Fax: 201-634-7499

CHRIS REARDON *account executive*

DEBBIE WHELAN *international sales*

UK EDITION

COMAG
Tavistock Road, West Drayton,
Middlesex, UB7 7QE UK
Phone: 01895 433600 Fax: 01895 433602

ROBERT SMITH *account manager*

The records required by 18 USC 2257 and associated regulations with respect to this product (and all graphical materials associated therewith) are kept at the office of the Publisher at the following location: Custodian of Records,The SCORE Group, a division of Quad Int'l., Incorporated, 1629 N.W. 84th Avenue, Miami, FL 33126 USA.

Retail price: USA: $9.99; Canada: $10.99; UK: £4.99. Bonus Edition: USA: $12.99; Canada: $14.99. Holiday 2014. Vol. 21, No. 13 (on-sale 14 October, 2014). © 2014 by The *SCORE* Group and Quad Int'l., Incorporated, all rights reserved. Republishing in whole or in part, including, but not limited to, any electronic media, is expressly forbidden except with written permission of The *SCORE* Group. *Naughty Neighbors*®, *Leg Sex*®, *40Something*®, *Voluptuous*® and *SCORE*® are registered trademarks of The *SCORE* Group and Quad Int'l., Incorporated. All persons depicted herein were at least 18 years of age at the time of the photography. Editorial Office: 1629 N.W. 84 Ave., Miami, FL 33126. Publisher disclaims all responsibility to return unsolicited material, and all rights in materials published vest in The *SCORE* Group and Voluptuous. Letters are assumed to be for publication, unless otherwise endorsed, and may be edited. This periodical is sold subject to the following conditions: it shall not be lent, resold, hired out or otherwise disposed of in a mutilated condition or in an unauthorized cover by way of Trade, except at the full retail price, or affixed to or as a part of any publication or advertising, literary or pictorial matter whatsoever, without the expressed written consent of the publisher. Any similarity between an individual person or people depicted in the fiction or artwork in this magazine and any real person or people is purely coincidental and is not intended as a representation of any particular individual or class of people. **PRINTED IN CANADA**

Yes, Alana has had that pretty face and those big tits fucked. Her pussy, too.

load of cum all over her tits in the December '14 issue, available on page nine. She also fucks in the new DVD Voluptuous Xtra 16, *available on page nine. And you can see her in more hardcore action online at* Scoreland.com *and* XLGirls.com. *We think you're going to see a lot more of this 21-year-old beauty.*

HE HOPES THE MILKMAIDEN COMETHS MORE OFTEN

Dear *Voluptuous*,

Bebe Cooper (Sept. '14) is absolutely wonderful. You should cater more to guys with the lactation fetish. I would love to see her do a P.O.V. hardcore or tits and tugs-type set, especially if the theme focuses on nursing her partner and then perhaps finishing with a cream-pie shot for those who have an impregnation fetish.–S.S., via email

LOOKING BACK TO SEE HOW FAR WE'VE CUM

Dear *Voluptuous*,

I was just going through some old magazines from the early '90s. It's funny now seeing all of the boy-girl layouts in which everybody seemed to just be hovering. No contact between mouth and genitals. No contact between genitals and genitals. And yet, at the time, it was perfectly okay. It looks so weird now. Even though the porn movie industry was very active at the time. Was this leftover censorship from Ed Meese during the Reagan era?

I'm so glad that adult magazines (what few are still left after the recession) aren't doing that anymore. Can you imagine the adult magazine industry trying to keep up with Internet porn if they were still hobbled by this? Waking up Ed Meese from his dirt nap? Welcome to the Internet age, bitch!

Lovin' The SCORE Group. Subscriber to *V-mag* and *SCORE* for two years. Keep going and keep up the great work. You brighten my day when I receive something from you in the mail.–E.D., via email

Dear E.D.: Censoring dildo and finger insertion and XXX in magazines was less a matter of federal standards and more a matter of local standards and what retailers were willing to display on their racks and sell in their stores. As more magazines began daringly testing the uncensored waters, so to speak, they found that retailers were willing to sell adult magazines with hardcore fucking inside. Hopefully, there's no going back (although there is still no insertion in our UK edition because of retailer restrictions).

LET'S GIVE SOME LOVE TO THE OLD FAVORITES, TOO

Dear *Voluptuous*,

You move so quickly getting the models of top quality known as exclusives to pose for your magazine. But even the exclusives come and go like anybody else. Models come and go for different reasons. Some may be on a hiatus but could someday return to modeling. One recent model is Joana, who just won 2013 Model of the Year. Joana

Bebe Cooper (Sept. '14) raises a glass of her own milk to her return to *V-mag*.

ATTENTION: Vmag™ SUBSCRIBERS ARE YOU MOVING? TELL US QUICKLY!

The U.S. Post Office only forwards periodicals-rate mail for 60 days, so we must have your new address within three weeks of your move to guarantee that you'll get all your issues. We cannot be held responsible for non-delivery of issues due to your address change.

MAIL TO:
Voluptuous Change of Address
1629 N.W. 84 Avenue
Miami, FL 33126 USA
Please include your mailing label or a legible copy.
email: cservice@scoregroup.com

DIGITAL MAGS
READ THEM HERE FIRST!
PLAYS ON ALL DEVICES
Voluptuous, *SCORE* and other great SCORE Group magazines are available in feature-rich digital versions one week before the print version goes on sale! View them online or download them as PDFs.
MAGS ANYWHERE YOU GO
TAP, PINCH & SWIPE
Crystal-clear images. Zoom in for unbelievable closeups then zoom back out. Take your favorite mags anywhere with complete privacy!
Only $8.99 each at eBoobStore.com

SCORE tv on Roku
The easiest way to stream our movies to your TV!
TRY IT FREE!
PREMIUM Movies
NOW WATCH SCORELAND ON ROKU
ONLY $9.99 A MONTH
• Unlimited viewing • Amazing quality
• Huge selection • 100% uncensored
THAT'S LESS THAN 10¢ A MOVIE!
SCORE tv.tv
or call
1-800-421-0760

Skarlett (above) last showed her tits in the April '09 issue. Sam got soapy in the September '06 issue.

is a success as far as models going on a hiatus. Some come back even hotter and go on to become award winners.

What I'm going to do here is show some recent absentee models that they are not forgotten by me and, I'm sure, by others. To Ashley Sage Ellison, Romina Lopez, Anna Song, Karla James, Skarlett (the Brit), Samantha 38G, Arianna Angel, Sam Springs, Karina Hart, Bea Flora, Paola Rios and Brianna Costello, you are not forgotten by me. I hope to see you all soon in brand-new pictorials, unless you have retired from modeling for good, which does eventually happen.

I want more models to know that they're not forgotten by me, at least.–S.M., Baltimore, Maryland

Continued on page 78

Vmag™ MASTER DVD ORDER FORM

MANY RELEASES NOW AVAILABLE ON BLU-RAY

VOLUPTUOUS XTRA 16 ..... $39.95/$44.95 BLU-RAY
❑ REGION-FREE DVD 2-DISC SET (PIX664D) ❑ BLU-RAY 2-DISC SET (PIX664B)
Twelve great V-Girls in hardcore action. Loaded with 2014 newcomers, including Cat Bangles, Alana Lace, Dani Moore, Lola and Maggie, plus Olarita's XXX return.

ALL STACKED, ALL NATURAL 3 ..... $39.95/$44.95 BLU-RAY
❑ REGION-FREE DVD 2-DISC SET (VD284D) ❑ BLU-RAY 2-DISC SET (VD284B)
The best girls, the biggest natural tits, and you have them all to yourself. Features newcomers Cat Bangles, Ann Calis, Alana Lace and many more.

JENNICA LYNN ..... $39.95/$44.95 BLU-RAY
❑ REGION-FREE DVD (VD285D) ❑ BLU-RAY (VD285B)
The M-cup newcomer in her first-ever DVD. Shot on-location in the Dominican Republic and the Bahamas. Get up close and personal with this sensational newcomer.

FAST DELIVERY 2-3 DAYS IN THE US & 5-10 TO MOST INTERNATIONAL LOCATIONS!

XL GIRLS ON LOCATION $39.95
❑ REGION-FREE DVD 2-DISC SET (VD280D)
❑ BLU-RAY DISC 2-DISC SET (VD280B) $44.95

SCORE ON LOCATION $39.95
❑ REGION-FREE DVD 2-DISC SET (VD278D)
❑ BLU-RAY DISC 2-DISC SET (VD278B) $44.95

XL/SCORE ON LOCATION BUNDLE $49.95
❑ REGION-FREE DVD 4-DISC SET (BUNDLE)
❑ BLU-RAY DISC 4-DISC SET (BUNDLE) $59.95

ON LOCATION GRAND BAHAMA $29.95
❑ REGION-FREE DVD (VD238D)
❑ BLU-RAY DISC (VD238B) $34.95

BIG BOOB FINISHING SCHOOL $29.95
❑ REGION-FREE DVD (VD240D)
❑ BLU-RAY DISC (VD240B) $34.95

FUCKIN' NATURALS $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX556D)

BIG TIT RUBDOWN $19.95
❑ REGION-FREE DVD (PIX367D)

VOLUPTUOUS BLACK LABEL $39.95
❑ REGION-FREE DVD (PIX638D)

FULL FIGURED FOXES 3 ..... $39.95
❑ REGION-FREE DVD (VD276D)

TITS & TUGS 9 ..... $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX562D)

TITS ON TOP 2 ..... $39.95
❑ REGION-FREE DVD 3-DISC SET (PIX582D)

BIG-TIT SKINNY DIP $29.95
❑ REGION-FREE DVD (VD247D)
❑ BLU-RAY DISC (VD247B) $34.95

XL TOP GUNS $39.95
❑ REGION-FREE DVD 3-DISC SET (PIX665D)

ALL STACKED, ALL NATURAL 2 ..... $29.95
❑ REGION-FREE DVD (VD250D)

LEANNE'S STACKED SUMMER $29.95
❑ REGION-FREE DVD (VD249D)
❑ BLU-RAY DISC (VD249B) $34.95

MAMMARY MAMBO $39.95
❑ REGION-FREE DVD (PIX501D)
❑ BLU-RAY DISC (PIX501B) $44.95

MONTEGO BABES $29.95
❑ REGION-FREE DVD (VD252D)
❑ BLU-RAY DISC (VD252B) $34.95

THICK CHICKS ON DICKS ANAL $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX605D)

LARGE LOVIN' 4 ..... $39.95
❑ REGION-FREE DVD 3-DISC SET (PIX639D)

DOUBLE-STUFFED PLUMPERS 2 ..... $39.95
❑ REGION-FREE DVD (PIX614D)

COCOA NUT BUSTERS 2 ..... $29.95
❑ REGION-FREE DVD 2-DISC SET (PIX560D)

VOLUPTUOUS XTRA 15 ..... $39.95
❑ REGION-FREE DVD (PIX612D)

SCORE XTRA 14 ..... $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX630D)

THE BREAST OF XL GIRLS 2 ..... $49.95
❑ REGION-FREE DVD 4-DISC SET (PIX575D)

VOLUPTUOUS XTRA 14 ..... $29.95
❑ REGION-FREE DVD 2-DISC SET (PIX546D)

SCORE Jack Aids

See pages 78 and 86 for more information.

❑ FLESHLIGHT FLIGHT - FL105 ..... $59.95
❑ MINI HEAD TEAZER - PD103 ..... $34.95
❑ HELIX SYN - AN100 ..... $69.95
❑ FUCK ME SILLY ASS - PD102 ..... $349.95
❑ TOP GAUGE PUMP - CE105 ..... $59.95
❑ FUCK MY BIG FAT TITTIES - PD105 ..... $379.95
❑ BAD GIRL VIBRATING ASS - PD106 ..... $99.95
❑ NEON JELLY STROKER - PD107 ..... $15.99
❑ SILICONE PROSTATE MASSAGER - PD270223 ..... $29.95
❑ VENERA SPLAT MAT - SM01 ..... $69.95
❑ CHRISTY MARKS SPLAT MAT - SM02 ..... $69.95
❑ KARINA HART SPLAT MAT - SM03 ..... $69.95
❑ KALI WEST SPLAT MAT - SM04 ..... $69.95
❑ MICHELLE MAY SPLAT MAT - SM05 ..... $69.95
❑ JENNICA LYNN SPLAT MAT - SM06 ..... $69.95
❑ THE BATH MATE - BM100 ..... $119.95

International Currency Conversion Chart

US $	Canadian $	U.K. £	EU €
$99.95	C$110.95	£59.95	€71.95
$59.95	C$65.95	£35.95	€42.95
$49.95	C$54.95	£29.95	€35.95
$39.95	C$43.95	£23.95	€28.95
$29.95	C$32.95	£17.95	€21.95
$19.95	C$21.95	£11.95	€13.95

CHUBBY & FUCKED 2 ..... $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX617D)

CHESTY PREGGOS 2 ..... $29.95
❑ REGION-FREE DVD (PIX447D)

FUCKIN' NATURALS 2 ..... $39.95
❑ REGION-FREE DVD (PIX637D)

PREGGOS & MILKERS $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX581D)

ON LOCATION PUERTO VALLARTA $29.95
❑ REGION-FREE DVD (VD255D)
❑ BLU-RAY DISC (VD255B) $34.95

LARGE LOVIN' 3 ..... $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX588D)

BUSTY RIDING ACADEMY $39.95
❑ REGION-FREE DVD (PIX400D)
❑ BLU-RAY DISC (PIX400BD) $44.95

STACKED & STICKY $39.95
❑ REGION-FREE DVD 2-DISC SET (PIX567D)

TOLL-FREE 1-800-421-0760 www.eBoobStore.com
WORLDWIDE +01-305-662-5959 FAX 1-305-662-5952 MAIL: The SCORE Group, Dept. VO1314 1629 N.W. 84 Avenue, Miami, FL 33126 USA

❑ **I'm a SCORE Group subscriber and I get 15% discount on my DVD order.** Customer ID#_____

Shipping & Handling **U.S.:** $4 per DVD. **Canada & the rest of the world:** $10 for the first, $3 for each additional (First Class Mail International) Delivery within 7-10 days. $10 per DVD (Priority Mail International-Minimum 2 DVDs) Delivery within 5-7 days. $60 for 1-10 DVD (Express Mail International). ***15% discount applies to U.S., Canada, Mexico & UK subscribers only; free shipping applies to U.S. subscribers only.** For tracking and the security of your package, US Orders are shipped via Priority Mail or express courier. Rush Delivery is available for an additional cost. Please call for rates and service availability. **Make checks or money orders payable to The SCORE Group.** We accept payment in U.S.$, CAD$, UK£ or €. Florida residents please add 7% sales tax. Credit card orders must provide the exact credit card billing address in addition to the mailing address if the two are different. All items are shipped in sturdy, discreet packaging to protect your privacy. All sales are final. Damaged DVDs will only be replaced for one of the same title if reported within 30 days of receipt. The SCORE Group cannot be held responsible for Customs seizures. By ordering, you certify that you are at least 18 years old. We do not ship Jack Aid products for orders going to Alabama, Mississippi and Utah due to distribution restrictions.

Payment Method: ❑ Check ❑ Money Order ❑ MasterCard/Access/Eurocard ❑ VISA ❑ American Express ❑ Discover/Novus ❑ Maestro ❑ JCB ❑ Diners Club ❑ Union Pay

Name _____ Age _____ Card # _____ Exp. _____

Security code required (last 3 digits above signature): _____ **American Express (4 digits above card #):** _____

Address _____ City _____ Country _____ Zip Code _____

Phone _____ Email _____ **Signature Required** _____

Credit Card Orders Will Not Be Processed Without A Signature And A Security Code

"FUCK ME IN THE ASS!"

The first time Desiree had a cock in her ass was for her pictorial in the March '12 issue. She remembers it well. "The night before, the studio staff sent me home with these anal toys, and they were tiny. And then I came in the next day and the stud I had my first anal scene with was huge! I found it kind of funny that the toys were a quarter of his dick size. But I liked it."

Desiree

Desiree enjoyed having a hard cock in her ass so much that she came back a few months later and took a big, black cock in her ass for the DVD *Voluptuous Xtra 15*. By that time, anal sex had become a regular part of this New York girl's personal sex life, too. So when she returned to our studio a few months ago, she eagerly asked, "Do I get to have anal sex this time? And when she saw her stud for the day, she took one look at his hard cock, smiled and said, "Fuck me in the ass!" "I've come a long way from the girl who was afraid of anal sex and had to train my butt with little toys," Desiree said. "I just never realized how good a cock in my ass would feel."

BARE FACTS

Desiree

Birthday: December 24, 1977
Age: 36 **Height:** 5′4″
Weight: 142 lbs. **Bra:** 36I
Measurements: 44-28-34
Previous Appearances: Nov. ′12, April ′12, Holiday ′11, Nov. ′11
DVDs: *Voluptuous Xtra 16, Voluptuous Xtra 15, Fuckin′ Naturals* and *Tits on Top 2* (XXX-Rated. Available on page nine)

"Those first two times with you guys were my first two times with anal sex," Desiree said. "I have always been curious about it, but at first, I just wanted to get it over with. But the first guy really knew what he was doing, and the second guy felt so good in my ass, and now I love it! I think any girl will enjoy anal sex if she's with a guy who knows how do it. So take your time, guys. Enjoy that ass. It'll make you feel good!"

V-mag™ BACK ISSUES DEPARTMENT

DECEMBER 2014—The 10 events that shaped big-boob history. Cat Bangles and Alana Lace XXX. Cameron Skye pics & interview.

NOVEMBER 2014—The 10 greatest big-tit growth spurts ever. Lily Madison on the beach. Missy Monroe anal. Sadie Blooms XXX.

OCTOBER 2014—Melissa Mandlikova six-months pregnant. Cat Bangles debuts. New Joana photos and interview. Maggie XXX.

SEPTEMBER 2014—New Bebe Cooper photos, and she's still milking! Elle Flynn three-way and interview. Gya self-sucks.

AUGUST 2014—Bex Shiner and Rene Love return and an Angel DeLuca interview. Plus, good girl Jennica Lynn gets naughty.

JULY 2014—Celebrate *V-mag*'s 20th anniversary with a 164-page issue starring the Top 100 V-Girls ever. Packed with pinup shots.

JUNE 2014—Terri Jane and Nancy Navarro return. Janessa Loren's debut interview. Plus, Cameron Skye's first hot fuck!

MAY 2014—Roxi Red pics and interview. Renee Ross, Hitomi, Joana, Karina Hart, Sirale, Rockell and Felicia Clover XXX.

APRIL 2014—Scarlet LaVey and Rachel Love XXX. Bex Shiner, Dani Moore and Elle Flynn debut. *Voluptuous Xtra 15* preview.

MARCH 2014—Three hardcore layouts featuring Jessica Roberts, Angel DeLuca and Nikki Smith. Plus three new naturals.

FEBRUARY 2014—Gya Roberts can't stop sucking her tits! New girl Brittany Kendall fucks. Jennica Lynn photos & interview.

JANUARY 2014—Arianna Sinn in her kinkiest XXX pictorial ever. Brittany Kendall and Valentina Monroe debut and much more!

HOLIDAY 2013—Annual contest issue with full layouts of Rockell, Anjii Ross, Scarlet LaVey, Felicia Clover, Roxi Red and Sirale.

DECEMBER 2013—Sabina Leigh fucks and sucks two guys. New Rockell photos and interview. Natalie Fiore's tits are bigger!

NOVEMBER 2013—Chantal Raye and Charlotte debut. Felicia Clover returns, and Bailey Santanna is pregnant and fucking.

OCTOBER 2013—Janne Hollan makes a sexy return. Plump Kendra Lee Ryan debuts. Sirale and Pheona Monroe get fucked.

SEPTEMBER 2013—Terri Jane takes a sexy skinny dip and a sexy "Tits in Tight Tops" section featuring Renee Ross and more!

AUGUST 2013—Eight pages of V-Girls destroying bikinis. Gya Roberts sucks and shaves. Plus a bonus hardcore DVD.

JULY 2013—Biggest awards issue ever with full-length pictorials of every Newcomer of the Year. Plus a bonus XXX DVD.

JUNE 2013—Meet plump newcomer Scarlet LaVey, a good girl gone bad creaming her tits. Rockell returns. Jolie Rain facial.

MAY 2013—Roxi Red's first XXX. Bustier Lana Ivans returns and Jolie Rain. MILF Sophia plus Brandi Sparks & Jasmine Jones.

APRIL 2013—Melissa Manning, Anjii Ross and Morgan Page wow you with their fat and juicy tits! Melissa Reed's first XXX.

MARCH 2013—After a six-year hiatus, Joana is back and better than ever! K-cup Roxi Red debuts. Felicia Clover's first XXX.

FEBRUARY 2013—Rockell makes her *V-mag* debut. Plus, the Montego Babes: Micky Bells, Gya Roberts and Terri Jane.

JANUARY 2013—Jam-packed with the busty beauties you love! All the best girls of the year, plus the XXX "Dirty Dozen" DVDs.

HOLIDAY 2012—Cover girl Gya Roberts is back and racking them up for you. The biggest tits ever. Krystal Swift fucks, too!

DECEMBER 2012—Check out the tits on covergirl Roxanne Miller and Krystal Swift. Japa-nese stunner Hitomi is back.

NOVEMBER 2012—German newcomer Emilia Boshe and her 38HH rack! Shyla Shy is preggo and fucking! Karina Hart returns.

OCTOBER 2012—New V-Girl Janne Hollan interview and photos! Siri fucks and gets a cum facial. Newcomer Goldie Ray.

SEPTEMBER 2012—Siri is a good girl gone bad. Jenna Valentine and Leanne Crow in a busty pillow fight. Sabina Leigh XXX.

AUGUST 2012—Karla James, Dors Feline, Destiny Rose, Gya Roberts and Victoria Lane. Camille Morgan XXX 3-way.

JULY 2012—Micky Bells and Natalie Fiore go tit-to-tit, and Elaina Gregory returns with a full bush. *Cocoa Nut Busters* preview.

JUNE 2012—Renee Ross is Model of the Year. Plus the winners of Plumper, Ass, XXX and Newcomer of the Year categories.

MAY 2012—First Melissa Manning pics. Diane Poppos, Samantha 38G, Karina Hart and Shyla Shy. Bunny De La Cruz XXX.

APRIL 2012—Hitomi's ultimate wet T-shirt show. Destiny Rose finally goes all the way. Arianna Sinn gets wet in the tropics!

Select digital back issues available now at eBoobStore.com. You can view them on your phone, iPod, iPad or tablet. Scan this QR code to check them out!

MAIL TO: The SCORE Group (Dept. VO1314), 1629 N.W. 84th Avenue, Miami, FL 33126 USA

Send me the following back issues. $10 PER ISSUE INCLUDING SHIPPING. CANADA C$16, UK £10, EU €12 ALL OTHER COUNTRIES $15 USD, including shipping. **Two magazine minimum order for international customers** *15% discount applies to U.S., Canada, Mexico & UK subscribers only. U.S. orders are shipped via First Class or Priority Mail. International orders are shipped via Global Priority Mail (where available) or First Class Mail. Rush Delivery is available for an additional cost. Please call for rates and service availability. Make checks or money orders payable to The SCORE Group. We accept payment in U.S.$, CAD$, UK£ or € Florida residents please add 7% sales tax. Credit card orders must provide the exact credit card billing address in addition to the mailing address if the two are different. All items are shipped in sturdy, discreet packaging to protect your privacy. All sales are final. The SCORE Group cannot be held responsible for Customs seizures. By ordering, you certify that you are at least 18 years old.

❑ I am a V-MAG subscriber & save 15% on all issues ordered.

VOLUPTUOUS: ❑ Dec. '14 ❑ Nov. '14 ❑ Oct. '14 ❑ Sept. '14 ❑ Aug '14 ❑ July '14 ❑ June '14 ❑ May '14 ❑ April '14
❑ Mar. '14 ❑ Feb. '14 ❑ Jan. '14 ❑ Hol. '13 ❑ Dec. '13 ❑ Nov. '13 ❑ Oct. '13 ❑ Sept. '13 ❑ Aug '13 ❑ July '13
❑ June '13 ❑ May '13 ❑ April '13 ❑ Mar. '13 ❑ Feb. '13 ❑ Jan. '13 ❑ Hol. '12 ❑ Dec. '12 ❑ Nov. '12 ❑ Oct. '12
❑ Sept. '12 ❑ Aug '12 ❑ July '12 ❑ June '12 ❑ May '12 ❑ April '12 ❑ Mar. '12 ❑ Feb.'12 ❑ Jan. '12 ❑ Hol. '11

Payment Method: ❑ Check ❑ M.O. ❑ M/C/Eurocard/Access/Sirrus ❑ VISA/Plus ❑ AMEX ❑ Discover/Novus ❑ Maestro ❑ JCB
❑ Diners Club ❑ Union Pay In case of sellout, list alternate choice(s): _____

Credit Card #: _____ Expires: _____

Provide Security Code (Last 3 Digits Above Signature): _____ American Express Cardholders enter the 4 digits above Card No. Here: ____

Name: _____ Age: _____ Cust. ID #: _____

Address: _____ Telephone/Email: _____

City: _____ State/Country: _____ Zip/Postal Code: _____

Signature: _____ VO1314

Credit Card Orders Cannot Be Processed Without Signature and Security Code

TOLL-FREE U.S. & CAN.
1-800-421-0760

24-HOUR FAX
1-305-662-5952

WORLDWIDE
+01-305-662-5959

INTERNET
www.eBoobStore.com

WE ACCEPT PAYMENTS IN U.S.$, C$, £ AND €

Maya Milano

MAGNIFICENT MAYA

Lily Madison, Jennica Lynn, Lavina Dream, Marie Leone, Vanessa Y., Elle Flynn, Cat Bangles, Ann Calis, Barbara Angel, Alana Lace. And now, Maya Milano. A memorable year for newcomers comes to a spectacular conclusion with this G-cup beauty from the Ukraine who reminds us of Natalie Fiore. The competition for 2014 Newcomer of the Year (which kicks off next issue) has heated up. "I have never modeled before," Maya said. "This is very exciting."

Vmag
DEBUT

BARE FACTS

Maya Milano

Birthday: March 24, 1993
Age: 21 **Height:** 5′4″
Weight: 154 lbs. **Bra:** 36G
Measurements: 43-30-42
Born & Lives: Ukraine
Hobbies: Photography, dance
Video: Online at Scoreland.com

Maya is a university student. She discovered the website BeASCORE Model.com while online and decided, "I can do that!" So she contacted our studio, and we whisked her off to the Czech Republic for her first-ever photo shoots. "I always get a lot of attention because of my breasts, so I thought, 'Why not?'" Maya said through a translator. "My breasts started to get really big when I was 14 years old. As they got bigger, everyone was always asking me if they were real, if they were natural. I started to get a lot of attention. I like the attention. But now that I have begun to model for *Voluptuous*, it's really getting interesting! I hope you like them."

Maya told us she was always the bustiest girl in school. She enjoys going to the gym in her free time but has to wear several sports bras to hold her whoppers in place. She likes dancing, photography and playing billiards, and she says she's a good singer, too. But the thing she might be best at is showing off her tits. "I always wear low-cut tops to show lots of cleavage," she said. "The men and women always stare, but that's good. I want people to look!"

V SPOT

FRESH OFF THE RACKS!

BY DAVE ROSENBAUM

THE DOCUMENTARIES YOU CAN JACK TO

Arianna Sinn would like to tell you about herself.

Sapphire's life story is dick-raising.

Samantha 38G (left) and Renee Ross shared a cock in K-JUGS.

Hundreds of years from now, big-tit historians will trace the origination of the term "jackumentary" back to a staff meeting at The SCORE Group on June 24, 2013.

On this day, one of the editors said, "I have an idea. You know how The History Channel does those documentaries about famous people? Let's do a documentary about our best big-titted girls and call them jackumentaries."

And, so, a genre was born. The first jackumentary was posted on July 31, 2013 at XLGirls.com. It was a two-part life story of Renee Ross, and, unlike boring documentaries of war heroes like Patton and Churchill, this one featured huge tits and hardcore fucking.

Much more interesting than war.

Now, in an indication of how far the jackumentary has come in less than a year and a half, we're proud to present our new DVD *XL Top Guns*, made up entirely of jackumentaries of six great naturals: Renee Ross, Kristina Milan, Arianna Sinn, Sapphire, Samantha 38G and Maria Moore.

Yep, it's a powerhouse group. The DVD is over five hours long on three discs. No commercial interruptions.

XL Top Guns. Jackumentaries. Documentaries you can jack to. Order your copy on page nine.

WIN NATALIE FIORE'S BRA!

Natalie Fiore is seven-months pregnant, and on the other half of this spread, you'll get treated to great photos of Natalie's swollen belly and bigger-than-ever naturals.

That's very good news.

Now here's some more good news: You can win a bra that was signed and worn by this all-time *V-mag* great. It's a pre-pregnancy bra, but it's a spectacular collector's item nonetheless.

To win Natalie's bra, write or type on a sheet of paper your name, address, telephone number and email address and the statement, "I am 18 years of age or older and I want to win Natalie Fiore's bra." Tell us what you'll do with Natalie's bra if you do win. Then sign your entry and mail it to: Win Natalie's Bra, *Voluptuous*, 1629 NW 84th Avenue, Miami, Florida 33126. Just one entry per person, please, postmarked by December 31, 2014. No fax or email entries.

Next issue, you'll learn who's the winner of newcomer Elle Flynn's bra. Will it be you?

Natalie Fiore

SEVEN-MONTHS PREGNANT!

When all-time *Voluptuous* great Natalie Fiore showed off her four-month belly bump in *XL Girls* #269, she said, "I can't wait til my breasts fill with milk and get even bigger. I can't imagine how big they're going to get!" We couldn't imagine, either. But we could dream. Well, now Natalie is seven-months preggers, and those HH-cup naturals have become, J-cup bombers with enough milk to feed an entire nursery. "I couldn't wait to show them off to you guys!"

BARE FACTS

Natalie Fiore

Birthday: February 10, 1980
Age: 34 **Height:** 5′5″
Weight: 172 lbs. **Bra:** 40J
Previous Appearances: Dec. ′13, Jan. ′13, July ′12, March ′12 and more
DVDs: *All Stacked, All Natural 3, V-Girls Next Door, On Location Puerto Vallarta* and *On Location Grand Bahama* (X-Rated. Available on page nine)

Natalie's areolae are now deep brown. Her breasts are packed and full but still pliable. She can lift them to her lips (although she told us they're extremely heavy). Natalie says she no longer can find bras that fit and sometimes doesn't bother trying. Hence, the bodystocking she's wearing here. "I have always been a bra destroyer," she said. "Now it is even worse." Or better, depending on your point of view. And her belly bump is gigantic, one of the biggest we've ever seen, with still two months to go. "I love caressing my belly," she said. "It's getting so huge. What a feeling! I did not expect it, but being pregnant has made me hornier."

Ever since Natalie debuted in 2006, we've watched her grow. In the beginning, she was more *SCORE* Girl than V-Girl with a slim 'n' stacked figure, but she has developed into voluptuous womanhood. The only reason she wasn't included in our "10 Greatest Growth Spurts" special in the November '14 issue was that her boob growth has been so steady, more of a continuous, upward half curve than a spike. But her pregnancy growth spurt has been the exception, and we've seen Natalie's gigantic whoppers balloon to legendary proportions. "I love them. I wish I could keep them. But now I'll always have the pictures of them!" Videos, too. See them online at XLGirls.com.

Rockell

IT'S STACKED SECRETARY DAY!

These days, there seems to be a holiday for everything. National Pizza Day. National Drink A Gallon Of Soda Day. National Bring Your Kids To Work Day. And, of course, in the United States, there really is Secretary Day. Which is fine by us. Secretaries are special. But do you know what's really special? Stacked secretaries. Busty babes like Rockell who start your day by greeting you with a blouseful of cleavage. For them, we designate Stacked Secretary Day!

BARE FACTS

Rockell

Birthday: September 25, 1989
Age: 25 **Height:** 5′9″
Weight: 145 lbs. **Bra:** 36G
Measurements: 43-28-38
Born & Lives: Alabama
Previous *Voluptuous* Appearances: May ′14, Holiday ′13, Dec. ′13, June ′13, Feb. ′13
DVDs: *All Stacked, All Natural 3, Breastacular, Ripe Racks 2* and *Sha Rizel & Friends* (X-Rated. Available on page nine). More videos at Scoreland.com.

Just imagine Rockell as your secretary. You'd never get a lick of work done. You'd be lost in a trance all day. You'd drop a pencil on the floor–accidentally, of course–and she'd bend over to pick it up, acres of cleavage crossing your line of vision. But would you want to be in front of Rockell or in back of her when she picks up that pencil, her bodacious booty, packed into a tight skirt, bending over and wiggling–did she just wiggle it?–in the air. Try explaining this hire to your wife or significant other.

Born in Alabama, Rockell is a Southern cutie who always has a smile on her face and always aims to please. “I have some papers for you to sign,” Rockell says as she bends over your desk. You take your sweet time, but you’re so distracted by her tits that you sign a check for $100,000 to that children’s charity Rockell mentioned the other day. Rockell sashays out of the office and says, “Do you need me to work late today?” “Well, yes, Miss Rockell. I need you to bend over and spread your butt cheeks. It’ll do wonders for company morale.” “Anything for you,” she says.

DOUBLE-STUFFED CHOCOLATE

Back home in California, 20-year-old Marie is a mobile mechanic, meaning she goes around fixing cars on the spot. She can be a bit of a tomboy sometimes, and maybe her curves get overlooked in her mechanics outfit. But when she enters the *Voluptuous* studio, the real Marie comes out: a girly-girl who loves showing off her super-firm, heavy J-cups. A girl who does things most girls her age don't do…in this case, fucking two hung porn studs.

Marie Leone

"This is the most fun I've ever had," Marie said when she debuted in the March '14 issue. When she fucked in the June '14 issue, she said, "Now *this* is the most-fun thing I've ever done!" Hey, she's young. She's going to experience a lot of new things. One of those things: Sucking and fucking two studs at the same time and having them take turns on her tight, young asshole. I love anal sex," Marie said in her babydoll voice. "I like when my butt is played with, and the same goes for anal sex. It's like, 'I shouldn't be doing this, should I?' And then I'm like, 'Why not? It's fun!'"

BARE FACTS

Marie Leone

Birthday: December 14, 1993
Age: 20 **Height:** 5′2″
Weight: 138 lbs. **Bra:** 34J
Measurements: 44-30-40
Born & Lives: California
Previous Appearances: June ′14 (XXX), March ′14
DVDs: *Voluptuous Black Label* and *SCORE Xtra 14* (XXX-Rated. Available on page nine). More videos are online at Scoreland.com.

Vmag
HOLIDAY 2014
Marie Leone

"My boobs began to develop when I turned 14, but before then I was extremely flat and skinny," Marie said. By the time she was in eighth grade, her tits were bigger than most teachers'. "I always got a lot of attention," she said. "Guys would walk into each other in the halls because they were looking at me. A few times I caught male teachers looking down my blouse." Now those same teachers can watch her sucking, fucking and taking big loads of cum all over her tits. "It takes a lot of cum to cover these titties," she said. "Most guys want to cum on my tits, but some guys want to cum on my face and it drips onto my tits. That's great!"

ALL SLIM! ALL STACKED! ALL NATURAL!

The headline says it all!

Valory Irene

Roxi Red

Venera

Melissa Mandlikova

Kali West

What does it take for a girl to get into *V-mag*? A pretty face and big, natural tits for starters. And, some might say, that's all it takes. If the girl is super-plump but pretty and naturally busty, bring her on! If the girl is naturally stacked but super-slim, bring her on, too! But others aren't so sure. When Anna Song won 2006 Newcomer of the Year, some readers protested she was too thin to be in the mag in the first place. Hitomi won 2012 Newcomer of the Year because a lot of readers voted for her. But others said, "She's too thin! She's a *SCORE* Girl!" Here at *V-mag*, we're often forced to put on our thinking caps and decide whether a girl is too thin (or too heavy). Kali West, Melissa Mandlikova and Roxi Red have appeared in *V-mag* several times. Valory Irene has been in *SCORE* far more than *Voluptuous*. But how do you feel about Venera, a 40-24-34 *SCORE* exclusive?

Karla James
Hitomi

Shione Cooper

Miosotis

Merilyn Sakova

Like we said, Hitomi won 2012 Model of the Year and was second runner-up for 2013 Model of the Year, so, obviously, a lot of readers think her super-slim 34J-23-32 body fits the bill. "Your motto is, 'All Stacked, All Natural,'" wrote R.J. of Virginia. "Hitomi is all that. It doesn't say anything about plump." That's true, and Miosotis, who's hardly plump (but definitely all stacked, all natural), won 2010 Newcomer of the Year. And Karla James was an awards runner-up, too. But 40-28-36 Shione Cooper was much more popular in *SCORE* than she was in *Voluptuous*. And Merilyn Sakova, one of the greatest *SCORE* naturals ever–a Newcomer of the Year and Model of the Year–appeared in *V-mag* only a few times and never to the wild acclaim that she received from *SCORE* Men. In fact, many V-Men protested her appearances in *Voluptuous*. But maybe Merilyn, one of the thinnest busty naturals ever, is the exception.

Christy Marks was voted "Model of the Decade 2000-2009" by *SCORELAND* members. She was 2008's Model of the Year in both *Voluptuous* and *SCORE*. But although she won 2007 *SCORE* Model of the Year, she finished behind plumper April McKenzie in the voting for 2007 *Voluptuous* Newcomer of the Year. Undoubtedly, Christy has one of the greatest pairs of naturals ever. On top of that, she was only 18 years old when she debuted. But Christy, with her small waist, long, thin legs and tiny but round ass, is hardly the picture of voluptuousness. Peter Paul Rubens would have thrown her out of his studio…probably after staring at her tits for a while.

Angela White

Sha Rizel

Lily Madison

Angela White was more V-Girl than *SCORE* Girl when she debuted as an 18-year-old but became more *SCORE* Girl than V-Girl as she matured. She was still at the peak of her voluptuousness when she won 2007 Model of the Year but was a lot slimmer when she shot her first XXX scenes in 2011. Gorgeous Sha Rizel, one of the stars of *SCORE On Location,* won 2013 *SCORE* Newcomer of the Year but has never had a full pictorial in *V-mag*. Will she? Should she have one? What do you think? Like Angela White, Terry Nova has become more slim 'n' stacked as she's matured. And how about Lily Madison? She's slim but curvy. She has big, natural tits. Is she the epitome of the *Voluptuous/ SCORE* crossover model? Where do you stand on this issue? Let us know.

Terry Nova

V SPOT

FRESH OFF THE RACKS!

BY DAVE ROSENBAUM

A DAY WITH CAT BANGLES

From ship to shore with the DDD-cup newcomer

A day in the Coconut Grove area of Miami, Florida was like no other when DDD-cup newcomer Cat took the town. After fucking for the first time in the December '14 issue, Cat was ready to see some of the local sights that didn't involve cock, so we took her to this harborside shopping, dining and boating tourist destination on Biscayne Bay. Walking around in a very low-cut top, Cat was the No. 1 attraction.

"Everyone's screaming and hollering at me!" Cat said. "I think it's because of the girls!"

The girls…her tits, of course. One passerby took one look at her rack, then another, and invited her aboard his private yacht. A chef at a local burger joint served her his juiciest, meatiest creation. A guy walking his dog saw her and said, "Whatever you're selling, I'm buying!" And Cat, who walks dogs, got to walk his dog.

Cat's coconuts in Coconut Grove made for a memorable day!

Cat was just walking around the harbor when a local yachtsman invited her to come onboard.

Cat has her own navigational aids.

Cat shows us what's going on down below.

"It's so beautiful and warm and sunny here. I can take the girls out for a walk!"

Cat is a dog lover! What a lucky dog!

Cat is ready to go shopping.

"I can't believe this! Everyone is looking at my tits and hollering at me!"

Brittany Kendall

BREASTFEST AT BRITTANY'S

"I've never been called a domestic kind of girl but I know I'll make a good wife one day," said Brittany of San Diego, California. "One of my hobbies is cooking." And today, Brittany is making us breakfast, although we're not sure eating and tit-fucking a banana–as Brittany does on the next spread–count as cooking. But who cares? It's morning. Rise and shine your cock! Can you think of a better way to start your day than with a busty blonde's FF-cup muffins?

MAC

BARE FACTS

Brittany Kendall

Birthday: March 11, 1991
Age: 23 **Height:** 5′7″
Weight: 155 lbs. **Bra:** 36FF
Measurements: 41-32-40
Previous *V-mag* Appearances: Feb. ′14 (XXX), Jan. ′14
DVDs: *Voluptuous Xtra 15* & *Fuckin′ Naturals 2* (XXX-Rated. Available on page nine)

Yep, it's always important to start your day by eating a good breakfast, but we think it's better to start your day by eating Brittany's shaved pussy… because nothing is more nourishing than young pussy juice. And when you're ready to cum…"Cum in my mouth!" Brittany said. "I heard the protein is good for you." That's right, Brittany. It is. "I love oral sex. Having my pussy licked is so hot. I want my neck and nipples sucked for foreplay. Licking me all over and slapping my ass gets me wet. Then fuck me." What a great way to start your day!

Noelle Easton

Vmag DEBUT

TOOL TIME TEENAGER

Noelle is special. No doubt about that. Very few teens have tits like hers and the kind of wanton sexual attitude usually exhibited by mature women. Very few teens are as pretty as she is. So, the editors of *SCORE* wasted no time rushing her into the April '14 issue. But did Noelle belong in *V-mag*? Not yet, we decided. She's stacked, sure, but not quite voluptuous. Don't you want your V-Girls to have a little more meat on their bones…to be a bit plusher? But something happened during the five months between Noelle's visits to our studio.

The second time Noelle visited our studio, we knew something was different about her. "My boobs have gotten bigger since the last time. A whole cup size!" she announced. "Last time, I was a triple-D. I don't know how it happened. I guess they're going to keep doing their thing. I was a D until about 10th grade. I was a double-D for a while, and then I moved up to triple-D, otherwise known as F. Now I'm a G." No surprise. At 19, Noelle is a growing girl. Chances are she's still growing. "I don't think I've gained much weight anywhere else but maybe I have just a little," she said. Enough to make her a V-Girl? What do you think?

BARE FACTS

Noelle Easton

Birthday: December 17, 1994
Age: 19 **Height:** 5′4″
Weight: 134 lbs. **Bra:** 34G
Measurements: 42-28-38
Lives: Knoxville, Tennessee
DVDs: *SCORE Xtra 14* (XXX-Rated. Order on page nine). *Big-Tit A List 3* (XXX-Rated. Order at eBoobStore.com)

Like we said, Noelle is not your ordinary 19-year-old. Most 19-year-olds don't have G-cup naturals. Most 19-year-olds don't pose for men's magazines. And most 19-year-olds don't fuck on-camera for our viewing and jacking pleasure. "Back home, most of my friends are already busy getting pregnant," she said. "I'm busy fucking porn studs!" Noelle is from Tennessee. "I'm very country. I do a lot of country stuff like four-wheeling, mudding, dirt bikes, hiking, horses. Horseback riding, definitely. Mudding is when you get in a big truck all hyped up on huge wheels and you just go out into a field after it's rained. You can spin around and do all sorts of crazy stuff." Crazy stuff like posing for *V-mag?* "Most people would say this is crazier. But that's why I like it!"

EXTEND YOUR PLEASURE WITH MIND-BLOWING ORGASMS!

Helix SYN by Aneros

Extreme, Hands-Free Orgasms (If You Can Handle It) You've fucked, you've gotten sucked and you're looking for something new, right? Well, say hello to your new little friend. This incredible prostate massager comes with the promise of making you cum in a whole new way. But can you handle it? Exclusively recommended for our horniest, most-adventurous customers whose goal is to cum…HARD. **AN100 $69.95 • S&H: US: $12 Int'l: $15**

Silicone Prostate Massager

Get ready to cum on a whole new level! For the sexually adventuresome couple, this prostate and g-spot massager will raise your pleasure levels to explosive new heights. Ribbed so it stays put and easy to clean. **PD270223 $29.95 • S&H: US: $12 Int'l: $15**

Neon Jelly Stroker

Slip inside this super-soft jack aid and let its virginal tightness and stimulating ridges excite your cock to the point of no return! So much pleasure for so little money! **PD107 $15.99 S&H: US: $10 Int'l: $15**

Fleshlight Vortex

The easiest lay you can imagine, the Fleshlight Vortex is always ready to spread wide. Made from non-toxic, hygienic patented Superskin, it's designed to feel as soft and tender as real pussy. Use it with or without lube. **FL103 $69.95 S&H: US: $12 Int'l: $20**

Flight by Fleshlight

Now in a more compact size for discretion and one-handed use, this extra-snug device is the ideal travel aid to help you cum hard while you're away from home. **FL105 $59.95 S&H: US: $12 Int'l: $20**

Fuck My Big Fat Titties

Live out your titty-fucking fantasies. This Fanta Flesh rack can be squeezed, pinched, sucked, fucked and coated in jizz! Comes with cleaner & lube. **PD105 $379.95 S&H: $35 US only. No PO boxes.**

Fuck Me Silly Ass

It's the better-than-real ass you've always wanted. Ready to go whenever you are, this 20 lb. Fanta Flesh ass can be fucked 24/7 from the front or behind! Comes with cleaner & lube. **PD102 $349.95 S&H: $35 US only. No PO boxes.**

Extreme Bad Girl Vibrating Ass

Made from Fanta Flesh, this vibrating booty will make you hornier than the hottest, gyrating lapdance you've ever gotten! Comes with cleaner & lube. **PD106 $99.95 S&H: $35 US only. No PO boxes.**

Top Gauge Pump

Cum buckets and maximize your cock size at the same time with this professional quality pump. 7" x 2.1". **CE105 $59.95 S&H: $15 US only.**

Mini Head Teazer

Get a blow job anywhere, any time you want, while your cock grows bigger than ever before! This device makes it all possible. 2.27" x 1.5" **PD103 $34.95 S&H: US: $12 Int'l: $15**

ORDER NOW ON PAGE 9

V-MAIL

Continued from page 8

THE GREATEST MOMENTS IN *V-MAG* HISTORY, PART ONE

Dear *Voluptuous*,

Autumn's growth spurt, Diane's videos, Lorna's pregnancy and Hitomi's arrival in the U.S. stand out in my mind as "mammorable" moments. Legal LDM, too, but may I also write in Cherry Brady's stance against breast reduction. It makes more ladies proud of what they have and maybe make them think about appearing in *V-mag*.–M.S., via the Internet

Dear Readers: We presented the 10 greatest moments in V-mag *history in the December '14 issue. M.S. just offered his picks. Here are the choices of a few more big-boob lovers.*

THE GREATEST MOMENTS IN *V-MAG* HISTORY, PART TWO

Dear *Voluptuous*,

Anything with Cherry Brady was always hard to top. What a sexy lady and what a body! Any chances of another Cherry return or has she retired from the scene? Still a phenomenal lady in my book.

Natalie Fiore's growth spurt has been a total pleasure to watch. Those tits are massive! Hope she sticks with you and models post-pregnancy. I so want to see how large those titties stay after the birth!–Sean, via the Internet

Dear Sean: We'll never say never to a return by the great Cherry Brady. As for Natalie, she shows off her pregnant whoppers beginning on page 29. And she's now seven-months pregnant, so they're a lot bigger than you've ever seen them!

THE GREATEST MOMENTS IN *V-MAG* HISTORY, PART 3

Dear *Voluptuous*,

Here are my greatest moments ever in *V-mag*, largely by chronology.

Linsey Dawn McKenzie's debut/18th birthday: killer!

Carol Brown: First *Voluptuous* Model of the Year, monogamous housewife turned porn star.

On Location Key Largo: Chaz, Chloe Vevrier, Kerry Marie and Lorna Morgan plus Desirae. I lose it to Kerry over and over.

Busty Euro Maids: Iva, Marketa, Veronika plus Ines Cudna. The FFFM

Continued on page 86

EASILY RIDE HER

Scarlet LaVey, just 22 years old, rides back into *Voluptuous* with her big, firm tits, wide ride of an ass, shapely legs and those tattoos that scream, "Bad girl!" even though she's a soft-spoken, gentle person at heart. "I love Latex lingerie and the Goth, tattooed look," Scarlet said, "but I'm also an artist, a writer, a musician and a trained ballet, modern and tap dancer. I have three cats at home." Very nice. She's a good girl. But just try telling that to Mom and Dad.

BARE FACTS

Scarlet LaVey

Birthday: April 5, 1992
Age: 22 **Height:** 5′8″
Weight: 160 lbs. **Bra:** 38H
Measurements: 46-36-42
Previous Appearances: April ′14 (XXX), Holiday ′13, Dec. ′13
DVDs: *Fuckin′ Naturals 2, Voluptuous Xtra 15, Double Stuffed Plumpers 2* & *Tits on Top 2* (XXX-Rated. Available on page nine)

The last time we saw Scarlet (in the April '14 issue), she was sucking cock and riding a cock reverse-cowgirl while looking right into the camera. Good girl? Very good. "I love giving head," Scarlet said. "I like a lot of gagging and throat-fucking. There has to be a lot of spit and it has to be messy. And I love swallowing cum." We asked Scarlet how often she has sex, and she said, "At least once a day." We asked her what kind of foreplay she enjoys most, and she said, "When a guys rubs his boner all over my body." So much for light jazz and neck kissing. Just whip it out, men!

Scarlet also enjoys showing off her tits and spreading her pink pussy and tight asshole for all the world to see. She's not one for privacy. "I've had lots of sex in cars and even once in an abandoned church," she said. "I've even had a bunch of three-ways. I love them!" But she hasn't been fucked on the back of a motorcycle. Maybe one day? "Why not?" she said. "I'm willing to try just about anything once." So, Scarlet, are you a good girl? "The best you've ever had!"

VAMPIR

READY, AIM, SPLAT!
LIMITED EDITION!
SM06
JENNICA LYNN NOW AVAILABLE!
Plus 5 other girls to choose from.
Life-size! 24"x 41"
SM01 Venera
SM02 Christy Marks
SM03 Karina Hart
SM04 Kali West
SM05 Michelle May
CUM ON JENNICA'S M-CUPS!
Or in her pussy or in her wide-open mouth. Hey, it's your fantasy! Printed on resilient vinyl, these life-sized, super-high quality reproductions put six spectacular, busty babes in your face and at your feet for hours of P.O.V. jacking pleasure. $69.95 • £41.95 • €51.95 • C$75.95
S&H $15 US, $45 Int'l
CONVENIENT AND CUM FREE!
Use it over and over! Never wears out! Rolls up crease-free for easy storage and discretion. Easy clean-up with just a damp cloth.
ORDER NOW ON PAGE 9

V-MAIL

Continued from page 78

scene was killer.

Karina Hart's debut: The ultimate Powerglass (packaged hourglass body).

Arianna Sinn's debut: The ultimate Shotglass (stocky, top-heavy apple).

Busty Riding Academy. Christy Marks, Jasmine Black, Kristi Klenot, Melissa Mandlikova and Terry Nova plus Karina Hart. Anything with Karina is great, but Christy and Terry in a XXX foursome really took the cake.

Hooter Hotel. Dominno, Katerina, Karina, Kristi, Mandy Pearl and Melissa Mandlikova. Anything with Karina, but the lipstick lesbian scene of Dominno and Katerina killed me.

On Location Grand Bahama. Arianna Sinn, Jenna Valentine, Karla James and Natalie Fiore plus Taylor Steele. Anything with Arianna and Taylor.

Big-Boob Finishing School. Arianna Sinn, Eden, Lana Ivans, Michelle Bond, Sophie Mae and Valory Irene. Every babe is the ultimate in this one, but the girl-girl-girl of sophisticated Michelle, thin Lana and my thick doll Arianna together takes the cake.

I own all of the vids listed above and they are a must-have in any collection.–Prof. *Voluptuous*, via the Internet

BUT THE ON-LOCATION SHOOTS ARE THE BEST

Dear *Voluptuous*,

The group gathering and location shoots are truly the greatest. I love them and have them all. They are timeless and benchmarks in the historic timeline of the magazine and model history. They are so much fun and enjoyable to watch and absorb because they sweep the viewer away in a barrage of beautiful, exotic locations, hot wardrobe and multiple scenes of ultimate fantasy played and drawn out super seductively and in the most-desired way.

They all have these qualities and many more that make them items I will purchase without any investigation. I know they will be amazing. The SCORE Group creates and produces these shoots and no one else does, and your work is the absolute best.

I will always be a fan and pick these items up without hesitation. Humble and enthusiastic thanks to all the folks at TSG who put a lot of work into these projects.–Seth, via email

TOTALLY STUFFED!

Now SCORELAND has more updates than ever.

NEW! Watch SCORELAND on your HDTV FREE with your Roku device

More XXX and exclusive content than any other big-bust site on the Web!

The world's #1 boob lovers' site...*BY FAR!*

- **NEW** Loyalty Program. Earn an additional free site for each month you're a member.
- **NEW** high-res photos and HD videos using the latest CDN technology.
- **NEW** non-recurring, month-to-month billing option. Never worry about rebilling dates!

No credit card? No problem!

Visit Scoreland.com to pay by cash, check or money order!

SCORELAND.COM

SHORT, STACKED, FUCKED

She's a university student who became a V-Girl, and now, five-foot tall Czech cuttie Lola is fucking on-camera for the first time. Check out her smile and the way she's looking into the camera as her cocksman grabs her soft, plush DD-cups. Look at how she seems to be saying, "Aren't I a naughty girl?" as she prepares to go down on a hard cock for the first time…on-camera, that is. "This is my first time making a video with a stranger," Lola said. "I like it and I want to try more. I have never had sex in public and I don't want to, but I think making videos is public, yes?"

Lola

Yes, Lola, having sex on-camera is very public considering that men all over the world are going to be jacking to photos and videos of you getting face-fucked and bending over to let your tits hang as you drool all over this lucky guy's dick. "I did once have sex on a toilet in a fancy restaurant during the day, but no one caught us," Lola said. "I don't know if all girls are horny all of the time like me. I don't think you can tell by a girl's appearance and body how much she wants sex." Well, you know the old cliche about busty bimbos. "I'm not a bimbo, but I do like to make sex."

BARE FACTS

Lola

Birthday: August 6, 1992
Age: 22 **Height:** 5′
Weight: 128 lbs. **Bra:** 38DD
Measurements: 44-32-40
Born & Lives: Czech Republic
Previous Appearance: Oct. ′14
DVD: *Voluptuous Xtra 16* (XXX-Rated. Available on page nine)

dum spiro spero

Lola never takes her eyes off the camera while Matt drills her sweet, wet pussy every which way. She naughtily maintains eye contact as cum drips down her chin and onto her tits. She might be a university student now, but we think she has the makings of a porn star. “One time in the middle of sex, a guy asked me why my pussy is so tight. That’s a very strange question, no?” Very. But it’s a compliment, too. “My pussy is so tight because I am young.” Sounds reasonable to us.

dum spiro

Vmag DVDs™

ORDER NOW ON PAGE 9. OR CALL, TOLL-FREE IN THE U.S. & CANADA, 1-800-421-0760. ELSEWHERE, CALL +01-305-662-5959.

MANY DVDs NOW AVAILABLE ON BLU-RAY!

ORDER NOW FROM YOUR PHONE!

SCAN THIS QR CODE TO PLACE YOUR ORDER INSTANTLY VIA YOUR MOBILE PHONE!

ALL STACKED, ALL NATURAL 3

Ann Calis

Alana Lace

Bex Shiner

Cat Bangles

The best girls. The biggest natural tits. And you'll have the girls all to yourself. Starring newcomer Ann Calis in her first scene and Southern belle Rockell, this must-have DVD features the cream of the cleavage crop. K-cup sweater-stretcher Roxi Red puts on a tight tops show, *Big Brother* UK star Bex Shiner, curvy Latina Cat Bangles, Anjii Ross, Emilia Boshe, Leanne Crow, Alana Lace, Jenna Valentine and more. 366 MIN.

RATED X

$39.95/$44.95 PLUS S&H

SCORE ON LOCATION

Before the XL Girls took over the house, four *SCORE* Girls traveled to the Dominican Republic for a week of bikini busting and fun in the sun. Model of the Year **Joana, Hitomi, Valory Irene** and **Sha Rizel** turn the D.R. into a natural-boob lover's paradise. Intimate action showcasing each girl and lots of group action, too, including a boob-oiling scene. Available on Blu-ray. 217 MINUTES

Joana

RATED X

$39.95/$44.95 PLUS S&H

XL GIRLS ON LOCATION

Lavina Dream
Roxanne Miller

Four curvy naturals take a steamy island getaway to the Dominican Republic where they trip, pack their huge tits into tight tops and bikinis, shave and bathe and go tit-to-to. Features newcomers **Jennica Lynn** and **Lavina Dream** with bustier **Joana** and plump **Roxanne Miller.** Candid and behind-the-scenes footage, too. 220 MINUTES

RATED X

$39.95/$44.95 PLUS S&H

ORDER NOW BY TURNING TO PAGE 9 OR ONLINE AT *eBoobStore.com*!

TITS ON TOP 2

Eighteen of our hottest naturally stacked babes fucking and sucking to their hearts' desire. They love cock and know what to do with it. Featuring **Siri, Terry Nova, Lana Ivans, Jazmine, Destiny Rose, Felicia Clover, Desiree, Maggie Green, Sirale, Sabina Leigh** and many more. These chicks will leave your cock stiff and your balls drained. The XXX DVD of the year!

402 MINUTES

RATED XXX

$39.95 PLUS S&H

STACKED & STICKY

Twelve naturally stacked girls-next-door, almost all of them not on DVD anywhere else, suck and fuck and offer up their big racks for cum. Features 2012 Newcomer of the Year **Siri, Maggie Green, Beverly Paige, Destiny Rose, Jazmine, Kitana Flores, Reina Lee, Felicia Clover, Jolie Rain** and many more.

260 MINUTES

RATED XXX

$39.95 PLUS S&H

JENNICA LYNN

With her M-cup tits, soft curves and bubbly personality, newcomer **Jennica Lynn** is all-stacked, all-natural and all-woman. Shot on-location in the Dominican Republic and the Bahamas. You'll be beside this Swedish sensation as she soaks up the Caribbean sun, stretches skimpy bikinis to their limit, takes skinny dips on secluded beaches and more in her first DVD. Also available on Blu-ray.

131 MINUTES

RATED X

$29.95/$34.95 PLUS S&H

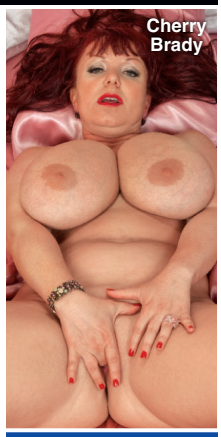
THICK CHICKS ON DICKS ANAL

This raunchy two-disc set features eight of your favorite plush plumpers getting their pussies filled and their asses drilled. Superstar **Lisa Canon** takes a sticky anal creampie. **Jazlyn Summers** has soft curves and an ass that begs to be stretched. **Skye Sinn** loves man-juice all over her plump body. Plus first-timer **Bri Love** and more. 174 MINUTES

RATED XXX

$39.95 PLUS S&H

ALL STACKED, ALL NATURAL 2



We thought she had retired forever…until **Diane Poppos**, the greatest big-boobed housewife of all time, returned sexier and raunchier than ever. Plus, *V-mag* legend and everybody's favorite redhead **Cherry Brady** also stars in this hot DVD! Also starring **Michelle May**, **Aileen Ghettman**, **Anna Carlene** and more! You won't find these ladies doing this tit-play and pussy-plugging anywhere else.

255 MINUTES

RATED X

$29.95 PLUS S&H

CHUBBY & FUCKED 2

Fifteen sexy chubbies get the big cocks they want. Features newcomer **Dani Moore** in her first DVD and the return of **April McKenzie.** Also **Nixie Night, Sofia Rose, Sonja Haze, Suga Squirtz, Nikki Cars, Christine Cox, Danica Danali, Gwen Etoile, Marilyn White, Nikky Wilder, Lola Lush, Adriana Avalon** & **Khloe Lust.** 344 MIN.

RATED XXX

$39.95 PLUS S&H

MAMMARY MAMBO

It's **Arianna Sinn** and **Miosotis** hotter than you've ever seen them before! Watch as this busty Romanian stunner and mega-boobed Dominican mama go tit-to-tit in a raunchy, pussy-licking lezzie fest! Then the ladies get down in a three-way and some sizzling hardcore action on their own, too! The tit power, the tropical heat…things get extra-hot when you do the *Mammary Mambo*!

74 MINUTES

RATED XXX

$39.95/$44.95 PLUS S&H

VOLUPTUOUS XTRA 14

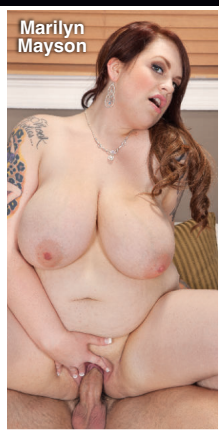
Ten curvy girls get fucked hard in XXX action! Busty newcomer **Siri** gets her pussy speared and takes a mouth-load of cum! Plus, **Sabina Leigh** tackles two cocks at a time and gets a double facial, and **Goldie Ray** gets an anal creampie as a welcome present! This is no-holes-barred big-bust sex from *Voluptuous*!

224 MINUTES

RATED XXX

$29.95 PLUS S&H

THE BREAST OF XL GIRLS 2



This four-disc set is a must-have for any big-boob lover! Featuring 24 hardcore scenes that have never been seen on DVD! That's more than four hours of big girls with enormous tits in all the XXX action! Features **Haydee** in anal action, **Marilyn Mayson, Molly Howard, Danica Danali, Zeta Verrone, Adrianna Avalon** and **Sonja Haze** get sloppy and messy creampies.

520 MINUTES

RATED XXX

$49.95 PLUS S&H

DVDs SHIP THE SAME

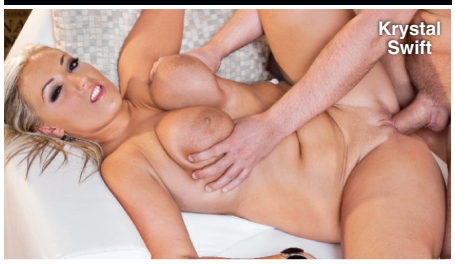
VOLUPTUOUS BLACK LABEL

Because you can't get enough of chocolate chicks with huge, natural tits, 11 of the greatest black 'n' stacked girls get their mouths and pussies fucked. J-cup goddess **Maserati** stars and has her naturals covered in cream. Plus newcomer **Marie Leone, Monica Keyes, Sadie Blooms, Soleil Hughes, Stacy Adams, Pheona Monroe, Natasha Dulce, Nadia Vixen** & **Lavish Styles**. 250 MIN.

RATED XXX

$39.95 PLUS S&H

FUCKIN' NATURALS



Twelve girls with big fuckin' natural tits fuck hard...so hard that their huge knockers bounce all over the place when they're sucking dick or bouncing up and down on a cock. Features big-assed **Siri,** dirty-talking **Goldie Ray,** girl-next-door **Krystal Swift** and voluptuous **Reina Lee** in nut-busting action.

283 MINUTES

RATED XXX

$39.95 PLUS S&H

VOLUPTUOUS XTRA 15

Fifteen girls in XXX action on three DVDs. **Felicia Clover, Scarlet LaVey, Shyla Shy, Maggie Green, Terry Nova, Harmony White, Jessica Roberts, Brittany Kendall, Jolie Rain, Veronika, Destiny Rose, Sirale, Maserati, Desiree and Beverly Paige**. Redheads, brunettes and blondes. Girls-next-door, black 'n' stacked and preggers. Facials, creampies and tit blasts. 366 MINUTES

RATED XXX

$39.95 PLUS S&H

LARGE LOVIN' 3

Features 13 stacked chicks ready to fulfill your hardcore plumper dreams. **Julia Juggs, Jasmine Jones** and **Skye Sinn** get their asses plugged. **Marilyn Mayson** and **Molly Howard** share a black cock. Plus **Sofia Rose, Kendra Lee Ryan, Nikki Smith** and **Beti Phellasio**. A two-disc set.

258 MINUTES

RATED XXX

$39.95 PLUS S&H

ON LOCATION GRAND BAHAMA

We took **Arianna Sinn, Jenna Valentine, Taylor Steele** and **Karla James** on an excursion to Grand Bahama Island where they were joined by sexy European natural **Natalie Fiore.** These ladies spent their big-boob vacation in the sun and sand in tiny bikinis, and we filmed every second. The big-tit action never stops as these V-Girls get wild. Their naked tits make this DVD a holiday of huge hooters. 98 MINUTES

RATED X

$39.95 PLUS S&H

BIG TIT RUBDOWN

Big-boobed babes open wide for healthy helpings of hard man-meat. Starring **Harmony Heart**, a girl-next-door who sucks cock down to the balls and is horny as hell, **Slone Ryder, Simone Staxxx** and **Alix Lakehurst**, plus the return of *Voluptuous* favorite **Aspen**. They're all wet and ready for hardcore action.

108 MINUTES

RATED XXX

$19.95 PLUS S&H

BUSTY ARIANNA

You asked for it, you dreamed about it and now it's happening! G-cup **Arianna Sinn**, one of our greatest naturals ever, goes all the way on-camera, not once but twice in her first hardcore scenes. Arianna sucks, wraps her jugs around a rod, tit-fucks and has her shaved pussy fucked deep by two lucky studs, too! She loves to take loads of cum all over her big tits.

80 MINUTES

RATED XXX

$39.95 PLUS S&H

BUSTY RIDING ACADEMY

Six naturals go to the *Busty Riding Academy* to learn how to ride horses, but they end up learning how to ride cocks, instead! **Christy Marks** and **Terry Nova** have a four-way, **Jasmine Black** gets DP'd, **Kristy Klenot** and **Melissa Mandlikova** have a tits-and-tugs three-way and **Karina Hart** takes a hot load of cum between her tits.

152 MINUTES

RATED XXX

$39.95/$44.95 PLUS S&H

TITS & TUGS 9

In the ninth edition of the world's greatest tit-fuck/tug-job DVDs, we bring you two naturals whose giant racks make huge cocks disappear: K-cup 2013 Newcomer of the Year **Roxi Red** and finalist **Anjii Ross**. Their milky tits overwhelm any bra they can find. Plus, *V-mag* newcomer **Nikki Smith,** MILF **Tahnee Taylor** and **Alexis Silver.** Seventeen girls in all! Lots of P.O.V. action.

250 MINUTES

RATED XXX

$39.95 PLUS S&H

DAY AS ORDER IS RECEIVED!

DOUBLE STUFFED PLUMPERS 2

If two is company, then three is the type of crowd a plumper lover wants to be a part of. Seven girls in all. **Marilyn Mayson** gets double-teamed and creamed, blonde-next-door **Cameron Skye** takes on two cocks and a bonus scene with **Nikki Smith** and **Scarlet LaVey** as roommates satisfying a lucky guy. Also stars **Lisa Canon, Gina George** and **Skye Sinn.** 132 MINUTES

RATED XXX

$39.95 PLUS S&H

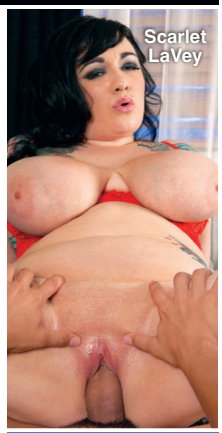
SCORE XTRA 14

The title says *SCORE*, but the girls in this DVD are all voluptuous. Two-disc set features 10 naturals in XXX action. Teen **Noelle Easton,** Newcomer of the Year **Roxi Red**, MILF **Janessa Loren, Angel Wicky, Sensual Jane**, black 'n' stacked **Marie Leone, Jessica Roberts, Vicky Soleil, Elle Flynn** & **Felicia Clover.** 248 MIN.

RATED XXX

$39.95 PLUS S&H

FUCKIN' NATURALS 2



We've pulled out all the stops in the second installment of this best-selling series. Ten horny, cum-loving naturals get their pussies pounded in a four-disc set that's packed with new girls. **Scarlet LaVey** gets her pussy pounded from every angle. Plus **Maggie, Elle Flynn, Jessica Roberts, Brittany Kendall, Vicky Soleil, Sara, Felicia Clover, Janessa Loren** & **Sirale.** 498 MIN.

RATED XXX

$39.95 PLUS S&H

CHESTY PREGGOS 2

Everything is bigger in this flick: bigger tits, bigger sexual appetites and bigger orgasms! Starring mommies-to-be **April McKenzie**, **Sunshine** and **Stefani** in raunchy XXX! Plus, a very pregnant **Kali West** tugs cock with her knockers, and *V-mag* legend **Lorna Morgan** puts on a striptease for you! 101 MINUTES

RATED XXX

$29.95 PLUS S&H

PREGGOS & MILKERS

There's nothing like a sexy mother or mother-to-be. This two-disc special features seven of your favorite busty preggers fucking, playing and lactating. Features long-time favorites **Kali West, Lorna Morgan** and **Kristina Milan**, whose swollen J-cup breasts lactate. **Shyla Shy** stars on the second disc and fucks at seven months and eight-and-a-half months and lactates post-preggo. 283 MINS.

RATED XXX

$39.95 PLUS S&H

VOLUPTUOUS XTRA 16

Newcomers **Alana Lace** (Sept. '14), **Lola** (Oct. '14) and **Cat Bangles** (Oct. '14) get their on-camera cherries popped by hung studs. Bustier-than-ever housewife **Cameron Skye** has her pussy shaved while she's sucking cock. Plus, **Maggie, Sirale, Vicky Soleil,** bustier-than-ever **Olarita, Dani Moore, Desiree** and black 'n' stacked **Maserati. Missy Monroe** anal. All new and packed with girls you won't see anywhere else. 366 MINUTES

RATED XXX

$39.95/$44.95 PLUS S&H

Join the party. Become a V-Girl!

WE PAY FINDER'S FEES

Visit BeASCOREModel.com

A day at work is all fun and games when you're a V-Girl. You might even be invited on our next on-location in a beautiful tropical paradise, like the Dominican Republic. We're looking for attractive, naturally stacked (DDD-cups or larger) women to photograph at our studio in Miami, Florida and locations around the world. We even have studios throughout Europe. Models get to appear in the pages of *Voluptuous*, receive generous compensation and get all the perks that come with being a *Voluptuous* model. So party with us!

Are you a girl who has what it takes to be in *V-mag?* Call our studio, toll-free in the U.S. and Canada, at 1-877-726-7335. Elsewhere, call +01-305-662-5959. And if you know a girl who would look great in *V-mag*, send her our way. We pay generous finder's fees.